

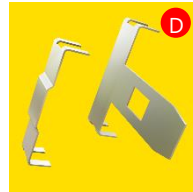
Piro Collar PC L 110 assembly set

INSTALLATION INSTRUCTIONS

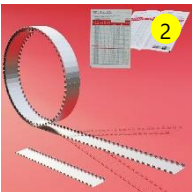
The Piro Collar PC L assembly set is intended for self-assembly of the Piro Collar PC at any place (e.g. on a construction site). The set includes: A) steel segment cover, B) intumescent insert, C) mounting elements, D) connecting elements clasp and slotter, labels. Mounting method: 1. Choose from Table 1 or 2 the size of Piro Collar PC to mount on the pipe. Calculate the number of segments, after counting cut off some of the segments from the cover. Calculate the number of mounting elements and mount them to the cover, mount the connecting elements at the ends of the cover. Then measure and cut the intumescent insert and put into the cover. Mount the collar with steel bolts to the partition. After assembly, mark the finished collar with a label and attach it to the partition. Use a U-shaped collar to seal pipe elbows. One Piro Collar PC L set can be used to make Piro Collar PC with dimensions defined in Table 1 or Table 2, other dimensions besides those given in Tables 1, 2 are possible if they meet the requirements of Piro Collar PC with 60 mm height.



PIRO COLLAR PC 110 – O-SHAPED - INSTRUCTION



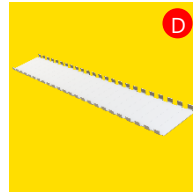
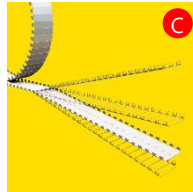
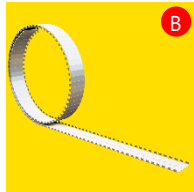
- 1 Elements of the set:**
A Steel segment cover - 2m
B Intumescent insert - 2m
C Mounting elements - 30 pieces
D Connecting elements: clasp + slotter - 15 pieces.



2

A

Średnica zewnętrzna rury	Średnica zewnętrzna izolacji	Średnica zewnętrzna rury z izolacją	Wybierz liczbę segmentów
25	25	25	8
32	32	32	9
40	40	40	11
50	50	50	12
68	68	68	14
82	82	82	16
90	90	90	19
110	110	110	20



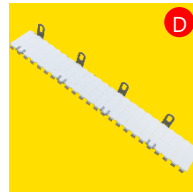
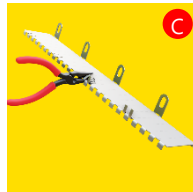
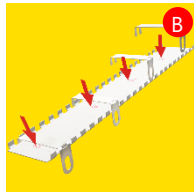
- 2 Steel segment cover:**
A Read the number of segments for the diameter of the collar from the table below
B Unfold it
C Count off the number of segments
D Break off a fragment of the tape with the number of segments



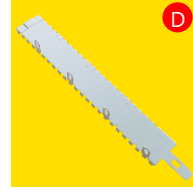
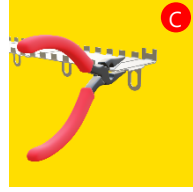
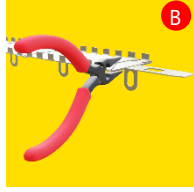
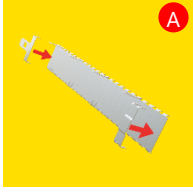
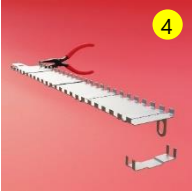
3

A

Średnica zewnętrzna rury	Średnica zewnętrzna izolacji	Średnica zewnętrzna rury z izolacją	Wybierz liczbę elementów montażowych
25	25	25	2
32	32	32	2
40	40	40	2
50	50	50	3
68	68	68	3
82	82	82	3
90	90	90	3
110	110	110	3



- 3 Mounting elements:**
A Read from the table the number of mounting elements for the diameter of the collar
B Place the mounting elements on the cover segments specified in the table, the first segment corresponds to the fastening buckle
C Use pliers to bend the ends of the mounting elements
D All mounting elements should be installed according to the guidelines in the table



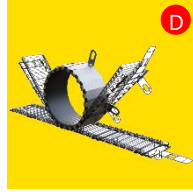
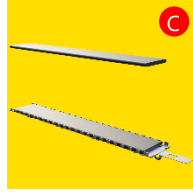
- 4 Installation of closing elements:**
A Choose from the set one connecting element clasp and slotter
B, C Put the fastening clasp on the first segment of the cover and put the slotter on the last segment of the cover
D Connecting elements should be placed on the reverse side of the cover than fastening elements. Use pliers to bend the ends of the elements



5

A

Średnica zewnętrzna rury	Średnica zewnętrzna izolacji	Średnica zewnętrzna rury z izolacją	Wybierz długość wkładu
25	25	25	105 mm
32	32	32	122 mm
40	40	40	157 mm
50	50	50	174 mm
68	68	68	208 mm
82	82	82	241 mm
90	90	90	290 mm
110	110	110	307 mm



- 5 Installation of the intumescent insert**
A Read the length of the intumescent insert from the table below
B Unfold the intumescent insert measure length given in the table and cut with a knife
C Place the intumescent insert in the previously prepared segment cover
D Bend the cover together with the intumescent insert and then Piro Collar PC is created

TABLE 1 - PIRO COLLAR PC - O-SHAPED TECHNICAL DATA FOR ASSEMBLY

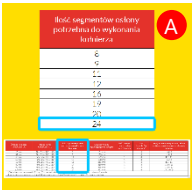
Piro Collar PC diameter	Type of Piro Collar PC L	The length of the segment cover needed to make the collar	The length of the intumescent insert to be cut off	Number of wraps with the intumescent insert	Number of mounting elements	Consecutive numbers of cover segments where mounting elements should be placed
25 mm	Piro Collar PCL 110	8	105mm	1	2	3, 7
32 mm	Piro Collar PCL 110	9	122mm	1	2	3, 7
40 mm	Piro Collar PCL 110	11	157mm	1	2	3, 8
50 mm	Piro Collar PCL 110	12	174mm	1	3	3, 7, 11
68 mm	Piro Collar PCL 110	14	208mm	1	3	3, 7, 11
82 mm	Piro Collar PCL 110	16	241mm	1	3	3, 8, 13
90 mm	Piro Collar PCL 110	19	290mm	1	3	3, 9, 15
110 mm	Piro Collar PCL 110	20	307mm	1	3	3, 9, 15

For insulated pipes, always use a collar with a diameter greater or equal to the outer diameter of the pipe insulation. For non-flammable pipes, the minimum insulation thickness of FEF is 10 mm and the maximum is 50 mm.

PIRO COLLAR PC 110 – U-SHAPED - INSTRUCTION:



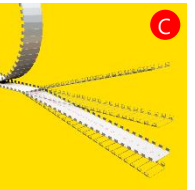
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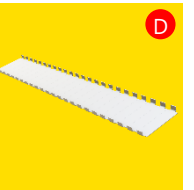
A



B



C

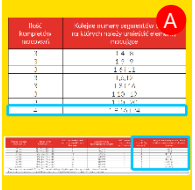


D

1 Steel segment cover:
A Read the number of segments for the diameter of the collar from the table below
B Unfold it
C Count off the number of segments
D Break off a fragment of the tape with the number of segments




2



A



B




C

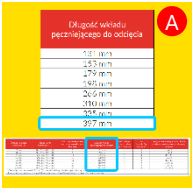


D

2 Mounting elements:
A Read from the table the number of mounting elements for the diameter of the collar
B Install the mounting elements on the tape segments
C Use pliers to bend mounting elements
D All mounting elements should be installed according to the guidelines in the table



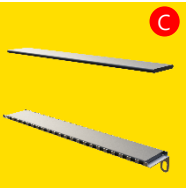
3



A



B



C



D

3 Installation of the intumescent insert
A Read the length of the intumescent insert from the table below
B Unfold the intumescent insert measure length given in the table and cut with a knife
C Place the intumescent insert in the previously prepared segment cover
D Bend the cover together with the intumescent insert and U-shaped Piro Collar PC is created

TABLE 2 - PIRO COLLAR PC - U-SHAPED TECHNICAL DATA FOR ASSEMBLY

Piro Collar PC diameter	Type of Piro Collar PC L	The length of the segment cover needed to make the collar	The length of the intumescent insert to be cut off	Number of layers of 6.5 mm intumescent insert	Number of mounting elements	Consecutive numbers of cover segments where mounting elements should be placed
25 mm	Piro Collar PC L 110	8	131 mm	1	3	14 ; 8
32 mm	Piro Collar PC L 110	9	153 mm	1	3	15 ; 9
40 mm	Piro Collar PC L 110	11	179 mm	1	3	16 ; 11
50 mm	Piro Collar PC L 110	12	198 mm	1	3	1,6,12
68 mm	Piro Collar PC L 110	16	266 mm	1	3	18 ; 16
82 mm	Piro Collar PC L 110	19	310 mm	1	3	110 ; 19
90 mm	Piro Collar PC L 110	20	335 mm	1	3	110 ; 20
110 mm	Piro Collar PC L 110	24	397 mm	1	4	19 16 ; 24

PIRO COLLAR PC O-SHAPED - INSTALLATION ON PIPE:



- Fill the space between the pipe wall and the partition tightly. Use mineral wool with a density of min. 60 kg/m³ or cement mortar.
- Place Piro Collar PC on the pipe.
- Pull the pin of the fastening clamp through the slot at the other end of the collar and wrap it 180° backwards so that the collar is firmly closed on the pipe.
- Attach the collar to the wall or floor with steel mounting bolts or special metal plasterboard fasteners. Do not use bolts containing plastic parts.
- Mark the penetration with the label attached to the set. Mark Piro Collar PC on it, write date and your name.

PIRO COLLAR PC U-SHAPED - INSTALLATION ON PIPE ELBOW:



- Fill the space between the pipe wall and the partition tightly. Use mineral wool with a density of min. 60 kg/m³ or cement mortar.
- Place Piro Collar PC on the pipe.
- Drill holes for bolts in partition.
- Place bolts in the drilled holes and attach the collar to the partition.
- Mark the penetration with the label attached to the set. Mark Piro Collar PC on it, write date and your name.